POSITAL

QUICKSTART INSTRUCTIONS SSI INTERFACE

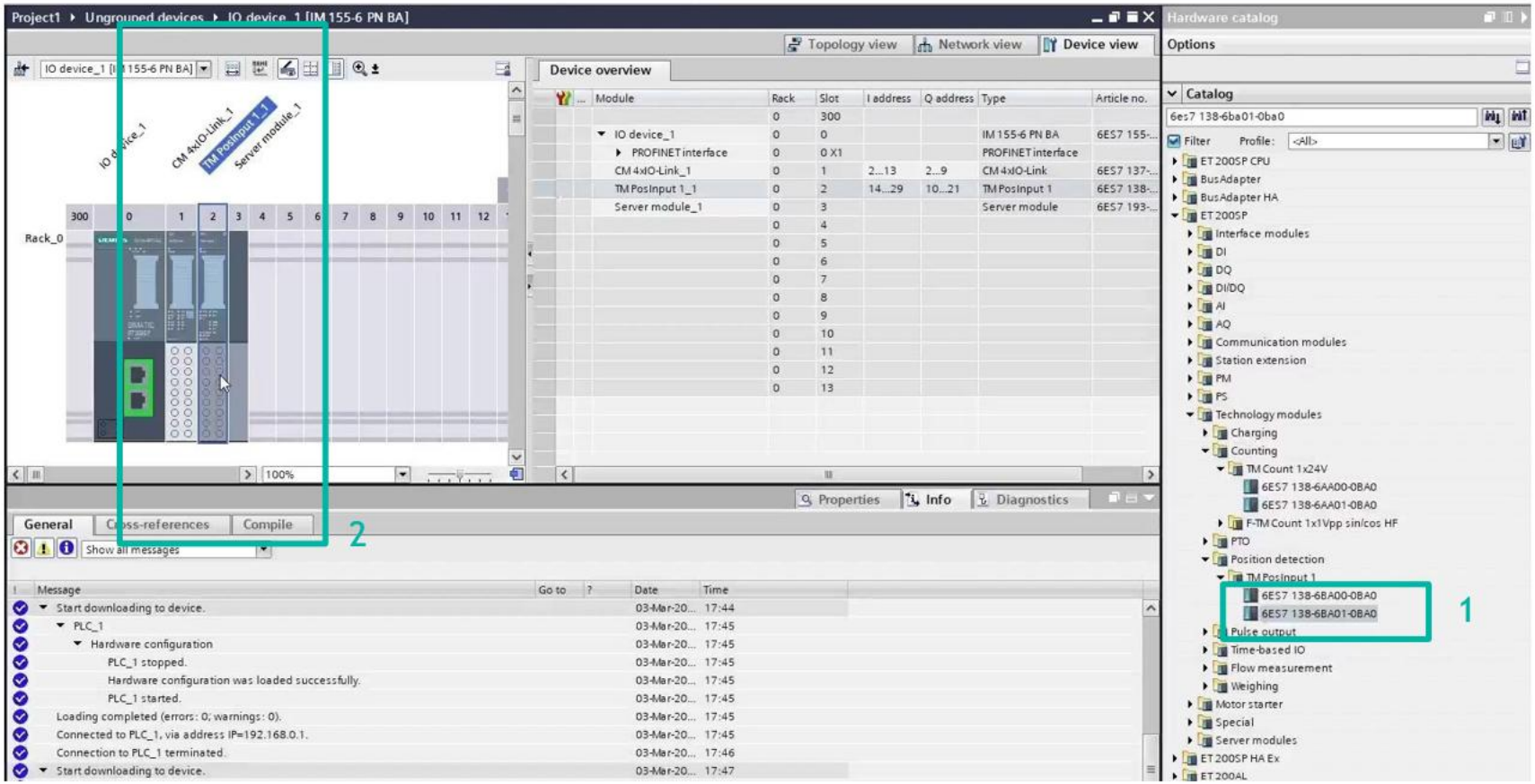


EQUIPMENT LIST:

- *Siemens PLC: S7-1200 1215C DC/DC/DC, 6ES7138-6BA01-0BA0*
- Engineering Tool: TIA Portal Professional
- Posital Encoder: UCD-S101B-1213-L100-PRQ

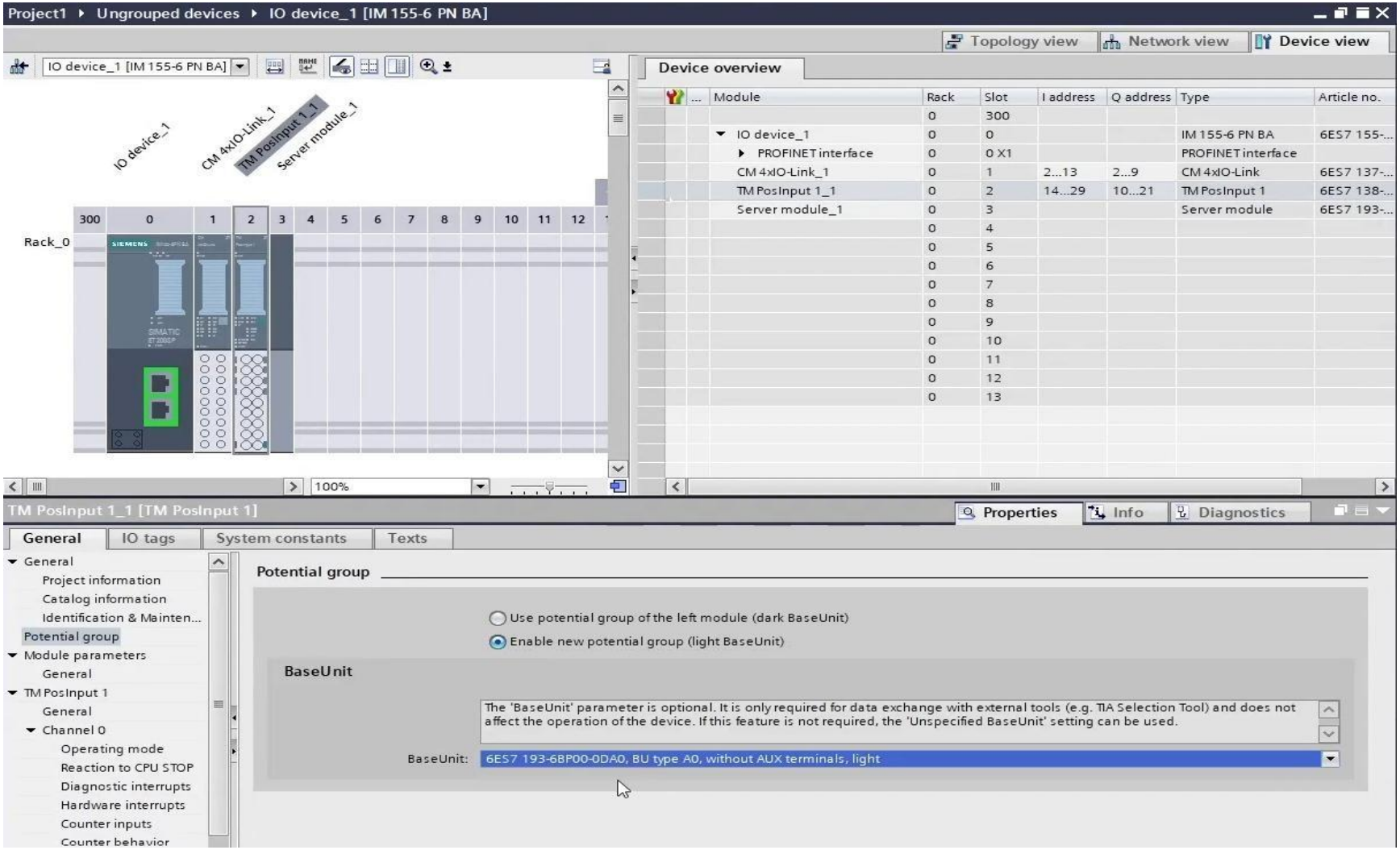
Add the Devices

- Search the PLC in the catalog and drag and drop it in the project.



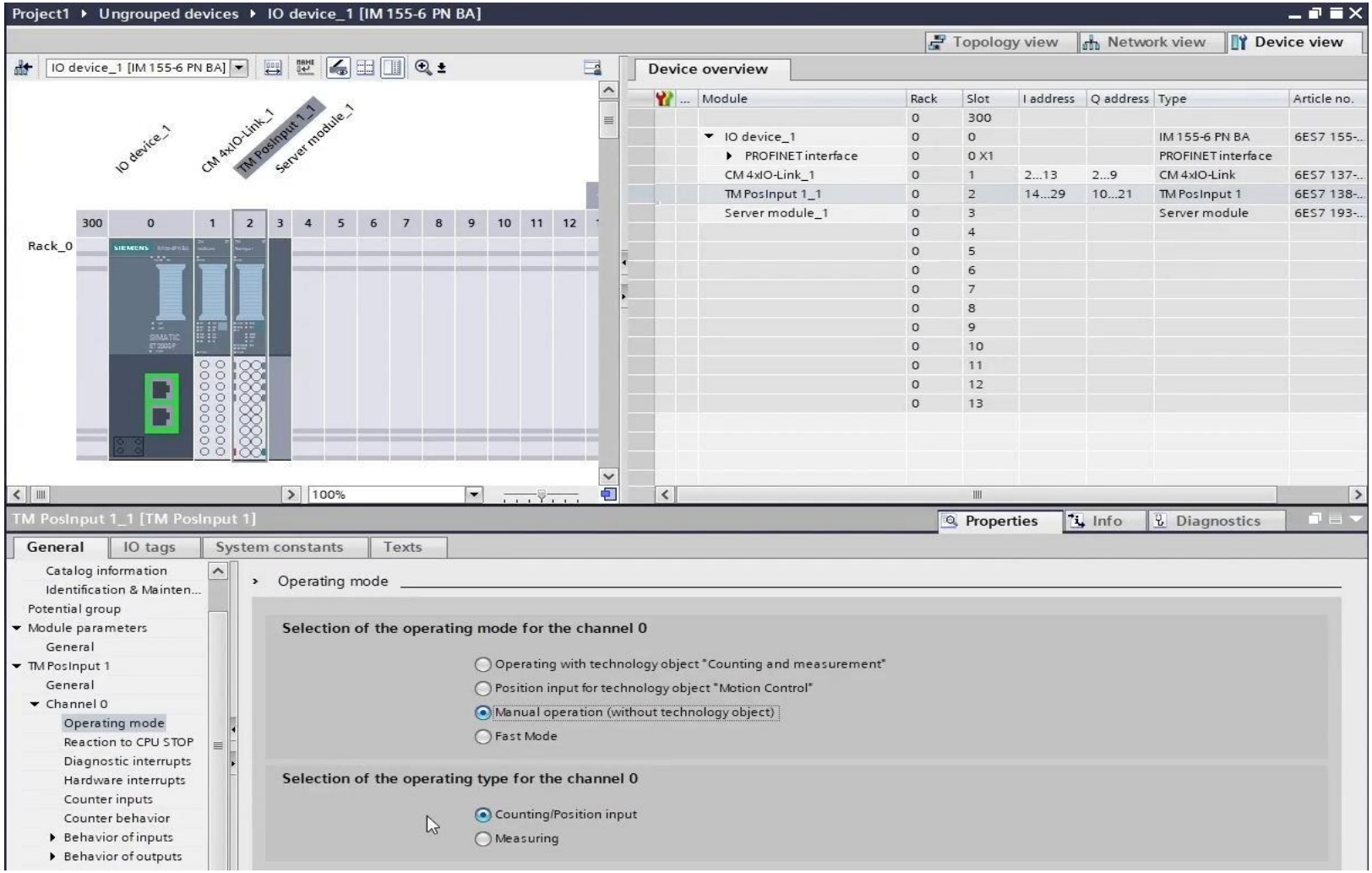
Commissioning

Settings



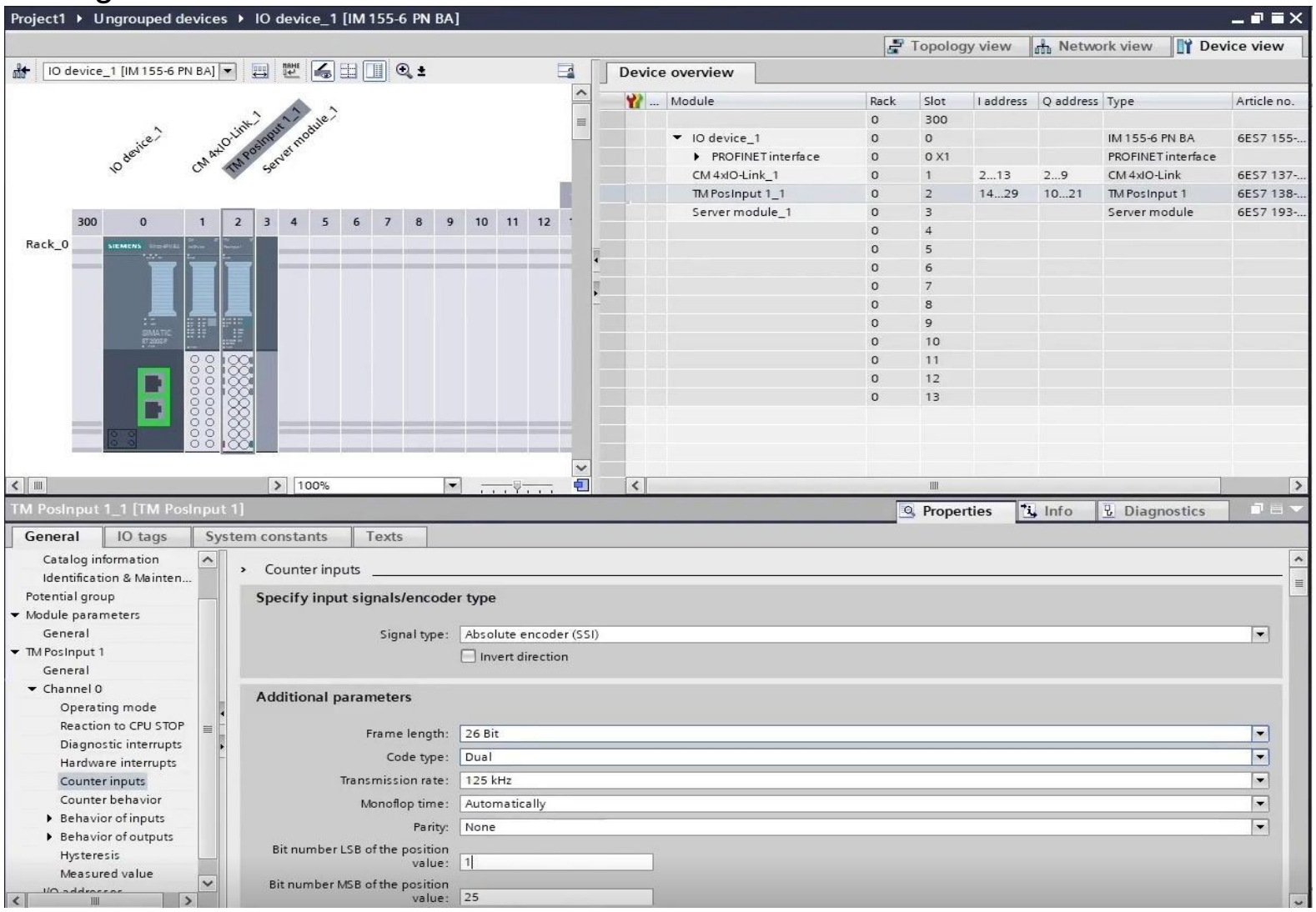
Commissioning

Settings



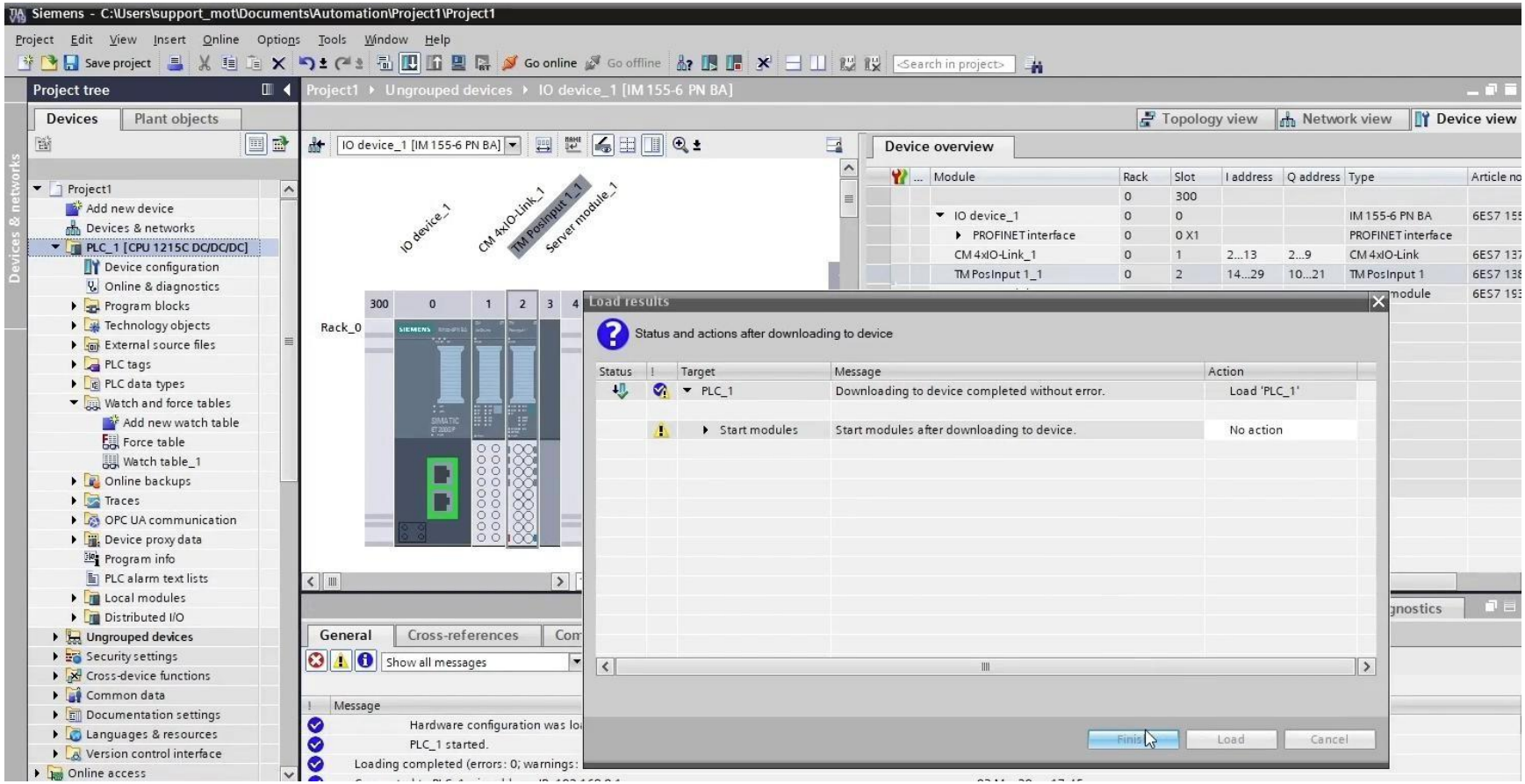
Commissioning

Settings



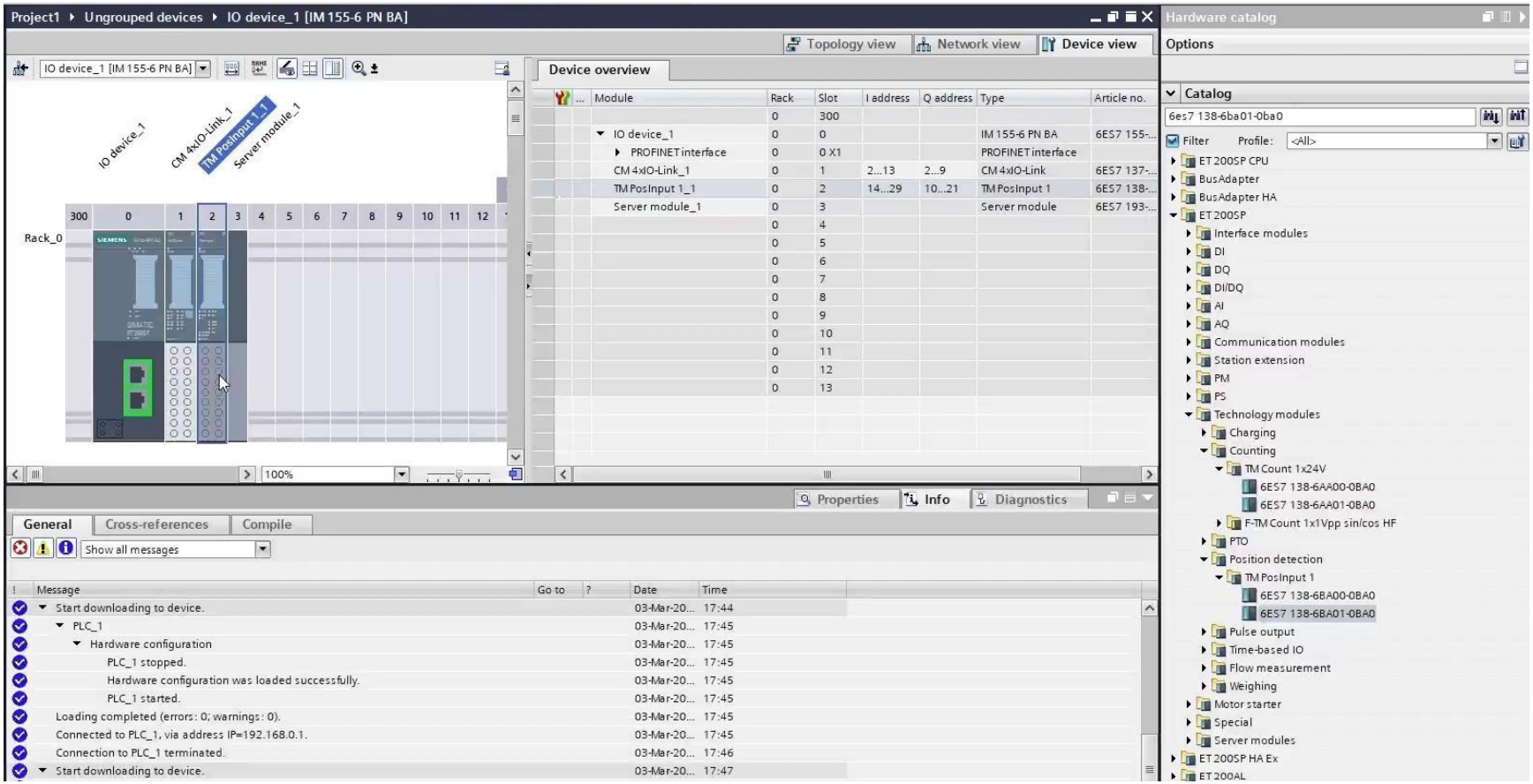
Commissioning

Download



Add the Devices

Check the I/O addresses



Commissioning

- Position Value - click on “Monitor All” and “Run the CPU”. Position Value is available on Address ID14

